

Review Article: Synthesis of Cr₂O₃ nanoparticles by Green Synthesis Method and its Applications

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In this paper green methods of synthesis of Cr₂O₃ nanoparticles are discussed. Microorganisms, plants and fungi can be used for this purpose. Green synthesis is eco-friendly and cost effective. This is one pot synthesis and uses lesser number of chemicals. This method of synthesis is faster than physical and chemical methods of synthesis of nanoparticles. Applications of Cr₂O₃ nanoparticles are also discussed in this paper.

Keywords: Cr₂O₃, Nanoparticles, Green Synthesis.

1. INTRODUCTION

Nanotechnology is one of the most recent active areas of scientific research. It is an interdisciplinary branch that deals with chemistry, physics, biophysics, biology, material science, etc. The various synthesis methods and applications of the nanoparticles is one of the richest classes of the nanotechnology.

The nanoparticles are synthesized by physical or chemical methods, for which two approaches have been employed; one is bottom-up approach and the other is top-down approach [1-5]. The esteemed technological applications of the nanoparticles are due to their unique and compatible properties like thermal, electrical, optical, magnetic, optoelectronic, mechanical, catalytic, physiochemical, etc.

Recently, Chromium oxide nanoparticles have possessed a lot attention due to their outstanding place in the technology. The Chromium holds the oxidation states starting from -4 to +6 whereas only +3 and +6 are the two oxidation states which are stable under environmental condition. Cr₂O₃ nanoparticles have wide band gap [6] which is the main reason that it is extensively studied.

To attain the desired composition and morphology of nanomaterials, it is very necessary to acquire a suitable synthesis process which is really a very challenging task. The various techniques which have been reported in literature for the Cr₂O₃ nanoparticles are gas condensation [7], laser induced deposition [8], hard template pathway with meso porous silica [9], hydrothermal reduction [10], condensation-polymerisation process [11], sono chemical reaction [12], solid thermal decomposition [13], microwave plasma [14], detonation method [15], chemical spray paralysis [16], RF magnetron sputtering [17], mechanical ball milling technique [18] and mechanochemical reaction [19].

For the synthesis of nanoparticles a promising route to attain ecofriendly, low cost and high field is to effectively utilize the assortment of biological material present in nature. It is well known from decades the fungi, plants, bacteria, virus have been used to produce

low cost, energy efficient and non-toxic nanoparticles.

2. LITERATURE REVIEW ON GREEN METHODS OF SYNTHESIS OF Cr₂O₃ NANOPARTICLES

A propitious way to obtain high yield, eco-friendly low cost and sustainable methods for the synthesis of metal oxide nanoparticles is to exploit the array of biological resources. Indeed, over the years, plants, fungi, viruses, algae, bacteria have been used for the production of energy efficient, low cost and innocuous metal oxide nanoparticles.

It is reported in the literature that Chromium oxide nanoparticles can be synthesized from plant extracts and bacteria. The synthesis of nanoparticles by plant extracts and bacteria is very effective as they are buildup of physicochemical constituents such as glyoxides, polyphenyl, tannins, terpenoids, tannin, alkaloids, flavonoids, proteins, amino acids and other heterocyclic compounds, etc. These physicochemicals have high wall bending capacity, are capable of producing large amount of biomass and helps in reducing metal ion. The physicochemical fabrication of nanoparticles is done without using the reducing agents and stabilizers. The physicochemicals are also considered as strong corrosion inhibitors.

Neha Gupta *et. al.* [20] synthesize Cr₂O₃ nanoparticles by *MukiaMaderas patina* and *mulberry* leaves. B T Soneet *et. al.* [21] synthesize Cr₂O₃ nanoparticles by *Callistemon viminalis* flower's extract. K. Anamolaiet *et. al.* [22] synthesize Cr₂O₃ nanoparticles by bio sorption and bio reduction with *Bacillus subtiles*. C Ramesh *et. al.* [23] synthesize Cr₂O₃ nanoparticles by *Arachishypogealea* leaf extract. Rakesh *et. al.* [24] synthesize Cr₂O₃ nanoparticles by *MukiaMaderas patana* plant extract.

Due to large applications of Chromium oxide nanoparticles, many researchers are working in this field. The results of research are very good. The yield by this method of synthesis is good enough for large scale synthesis.

3. APPLICATIONS OF Cr₂O₃ NANOPARTICLES

Recently Chromium oxide nanoparticles attracted a lot of attention due to their outstanding place in the technology. The Chromium ion holds the oxidation states from -4 to +6 whereas only +3 to +6 are the oxidation states which are stable under environmental conditions. The Cr(IV) are found to be extremely active in the surroundings and can be harmful to plants, animals and humans due to their toxic nature. However, there exist another option Cr(III) which is less mobile, toxic and get quickly precipitate [25].

There are wide range of applications of Chromium oxide nanoparticles such as high temperature ceramics, semiconductors, magnetic materials, coating materials, a humidity sensor, catalysts, super hard materials, etc. Some applications are listed here with reference:

1. Cr₂O₃ nanoparticles have distinct applications such as coating materials [26,27], Corrosion resistant material [28], green pigment [24], in liquid crystal displays [29], as heterogeneous catalyst [23,30] and as high temperature resistant material [30].

2. It is observed by researchers that the growth of *Klebsiella pneumonia* decreases significantly with the increase in the concentration of Cr₂O₃ nanoparticles [31].
3. These nanoparticles can be used for gas sensors [32].
4. Cr₂O₃ nanoparticles shows good antibacterial activity against enterococcus faceless [34,35].
5. These nanoparticles can be used for applications like stropping knives, a precursor to the magnetic pigment glasses, paints and inks [31].
6. Cr₂O₃ nanoparticles can be used as coating materials for refractory, wear resistance, thermal protection and humidity sensing [3].
7. It is observed that Cr₂O₃ nanoparticles can be used for heavy metal absorption from aqueous systems [11].

4. CONCLUSION

The green synthesis of Chromium oxide nanoparticles is an appealing subject for ongoing scientific temptation and have been enormously explored in material sciences, because of their physicochemical properties. Cr₂O₃ nanoparticles can be synthesized on large scale by methods of green synthesis. Green synthesis is eco-friendly and cost effective technique. This technique uses lesser number of chemicals and it is one pot synthesis. By this method nanoparticles can be synthesized using lesser number of resources.

Cr₂O₃ nanoparticles have large number of applications in industry. Hence, a suitable method of synthesis is required which can be green method of synthesis. We can say, it is time for a vast search for the preparation techniques of Chromium oxide nanoparticles by plant leaf extract.

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